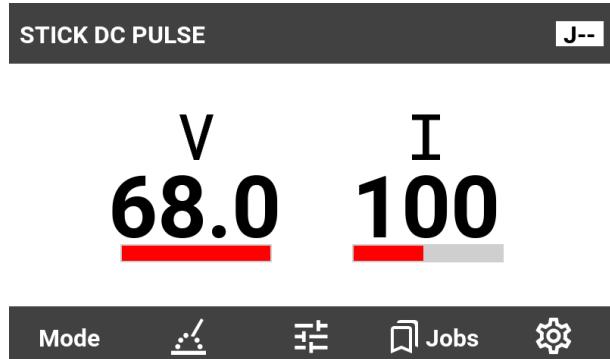
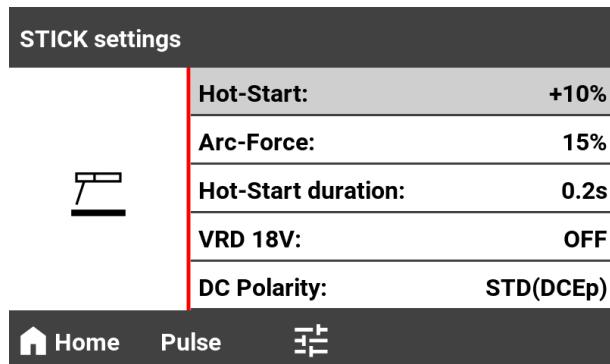


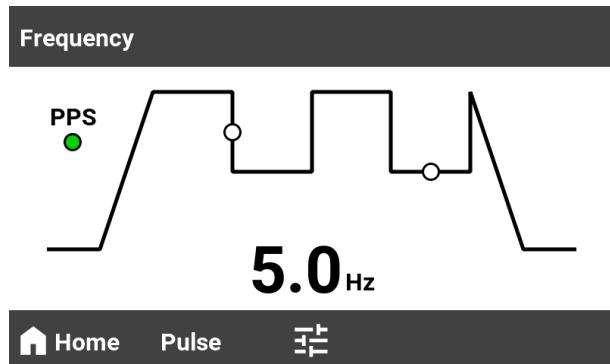
PULSE PARAMETERS ADJUSTMENT (Only in MANUAL MODE)



1) Press the button (Fig.1, ref.3) to enter in the menu ;

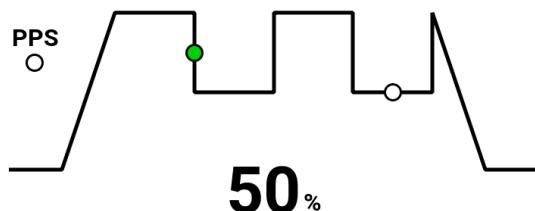


2) Press the button PULSE (Fig.1, ref.2) to go in the next page;
3) Here, turning the encoder (Fig.1, ref.6), it is possible regulate the pulse frequency ;



4) Press the encoder (Fig.1, ref.6) to jump to the next function : Duty Cycle ;

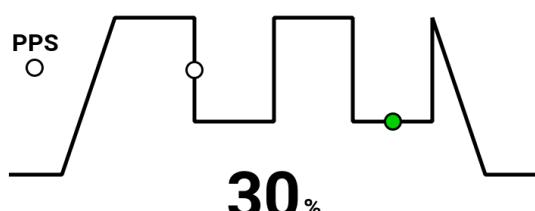
Duty Cycle



Home Pulse

- 5) Turn the encoder (Fig.1, ref. 6) to modify the Duty Cycle value;
- 6) Press the encoder (Fig.1, ref.6) to jump to the next function BASE CURRENT ;

Base %



Home Pulse

- 7) Turn the encoder (Fig.1, ref. 6) to modify the base current value;
- 8) Press the button HOME (Fig.1, ref. 1) to come back to the main screen;

TIG WELDING

- 1) Press the button MODE (Fig.1, ref.1) to enter in the menu.

Mode selection



- 2) Use the encoder (Fig.1, ref.6) to select the Welding Mode and press it to confirm the choice.